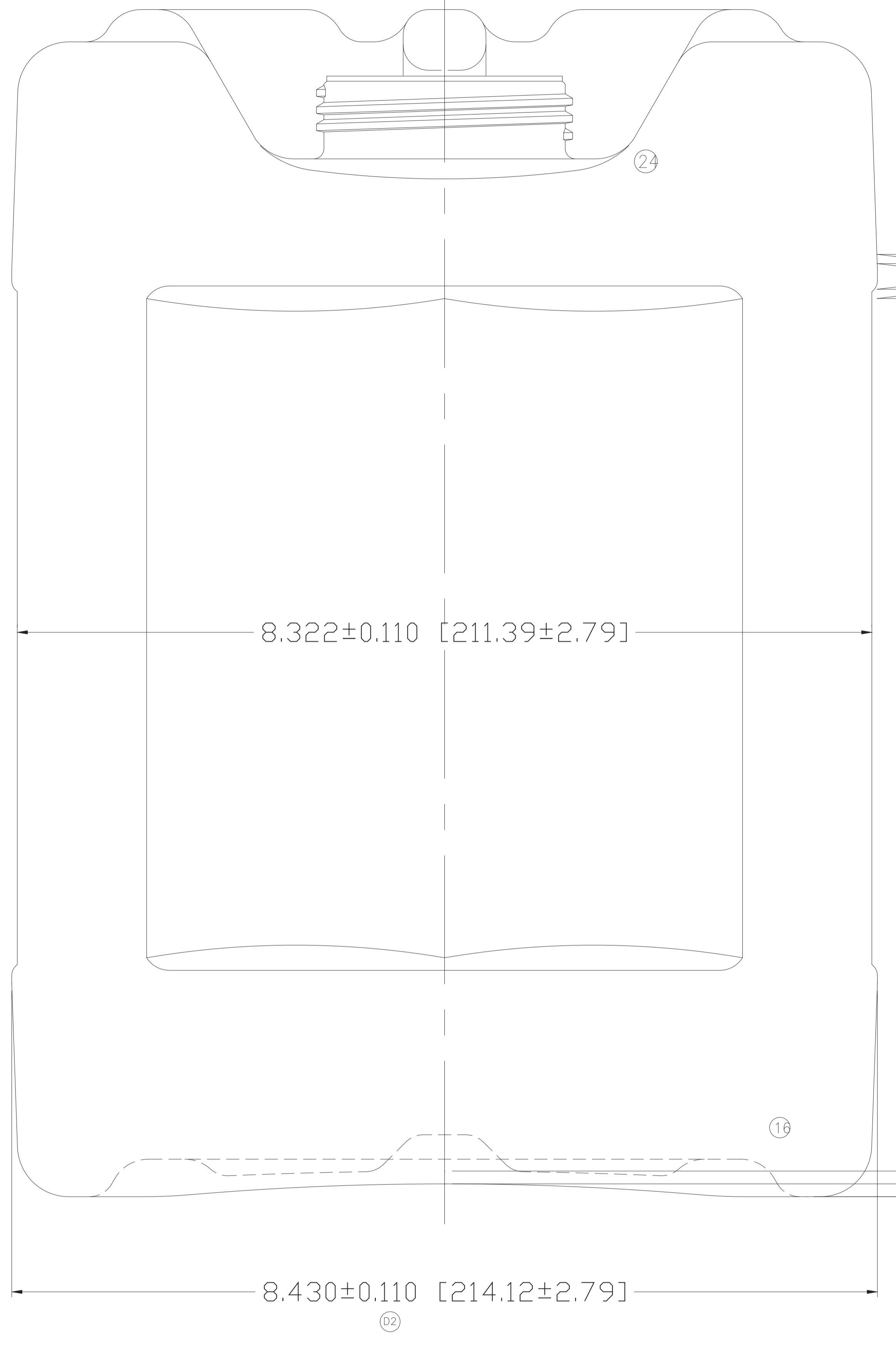
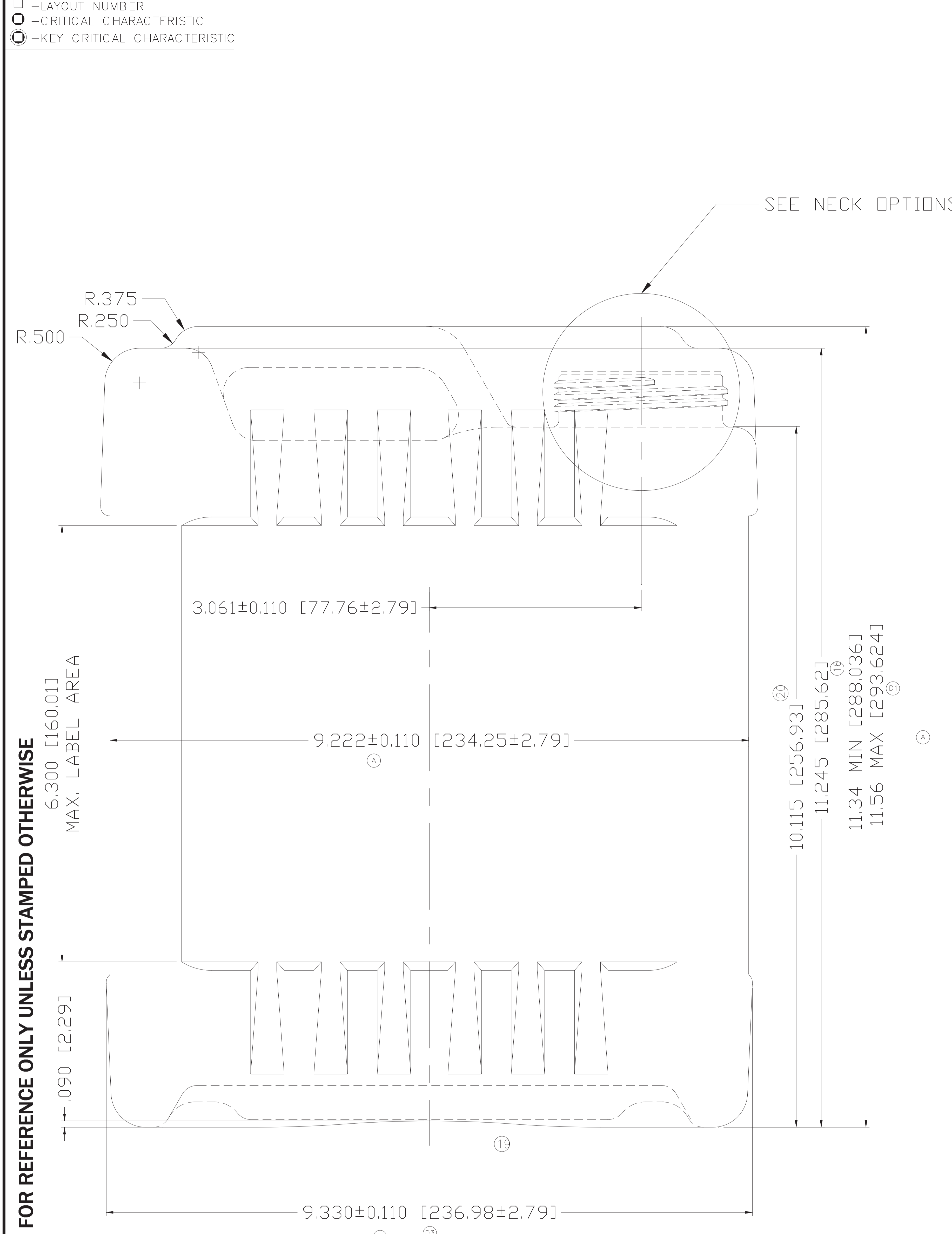
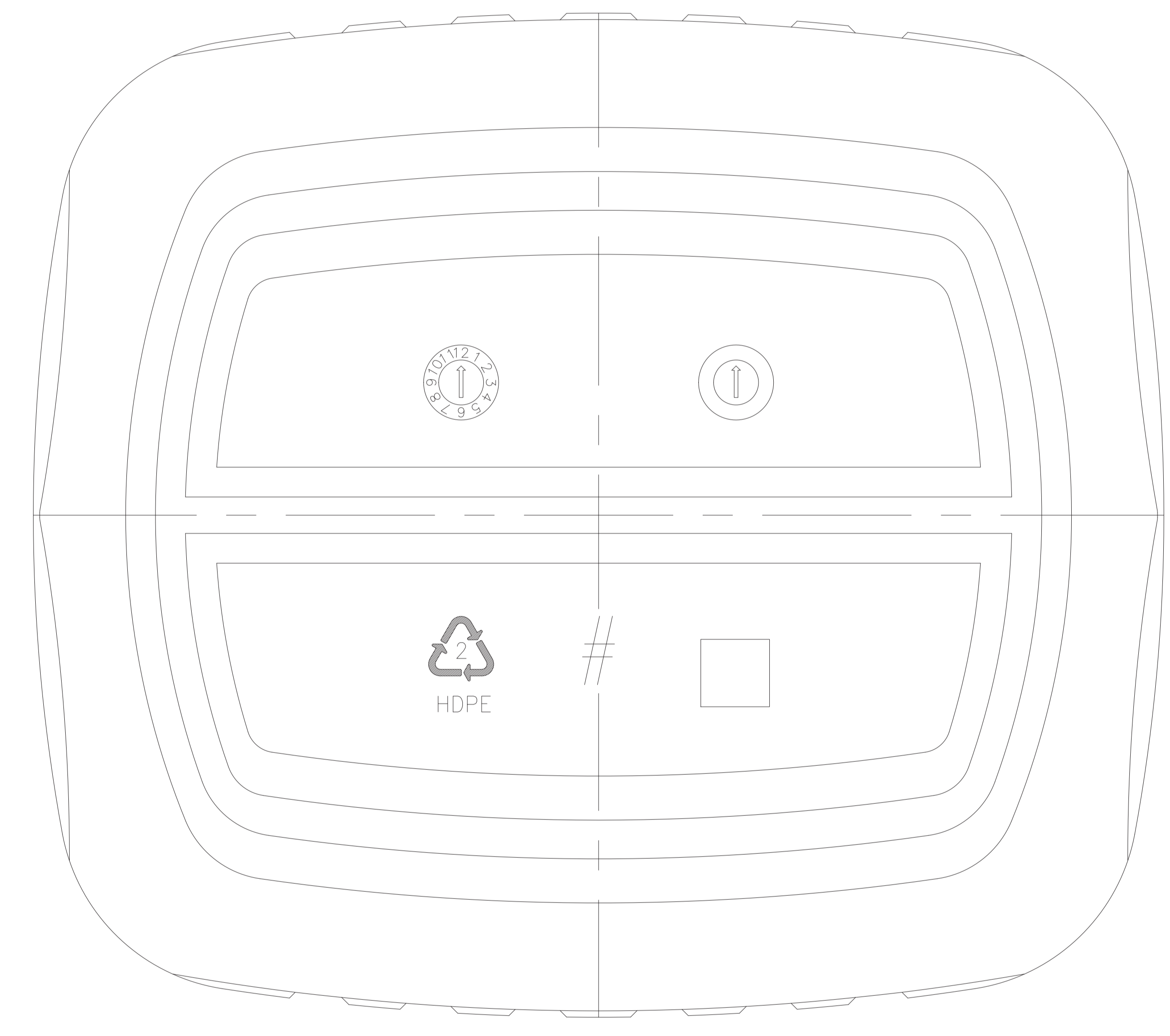
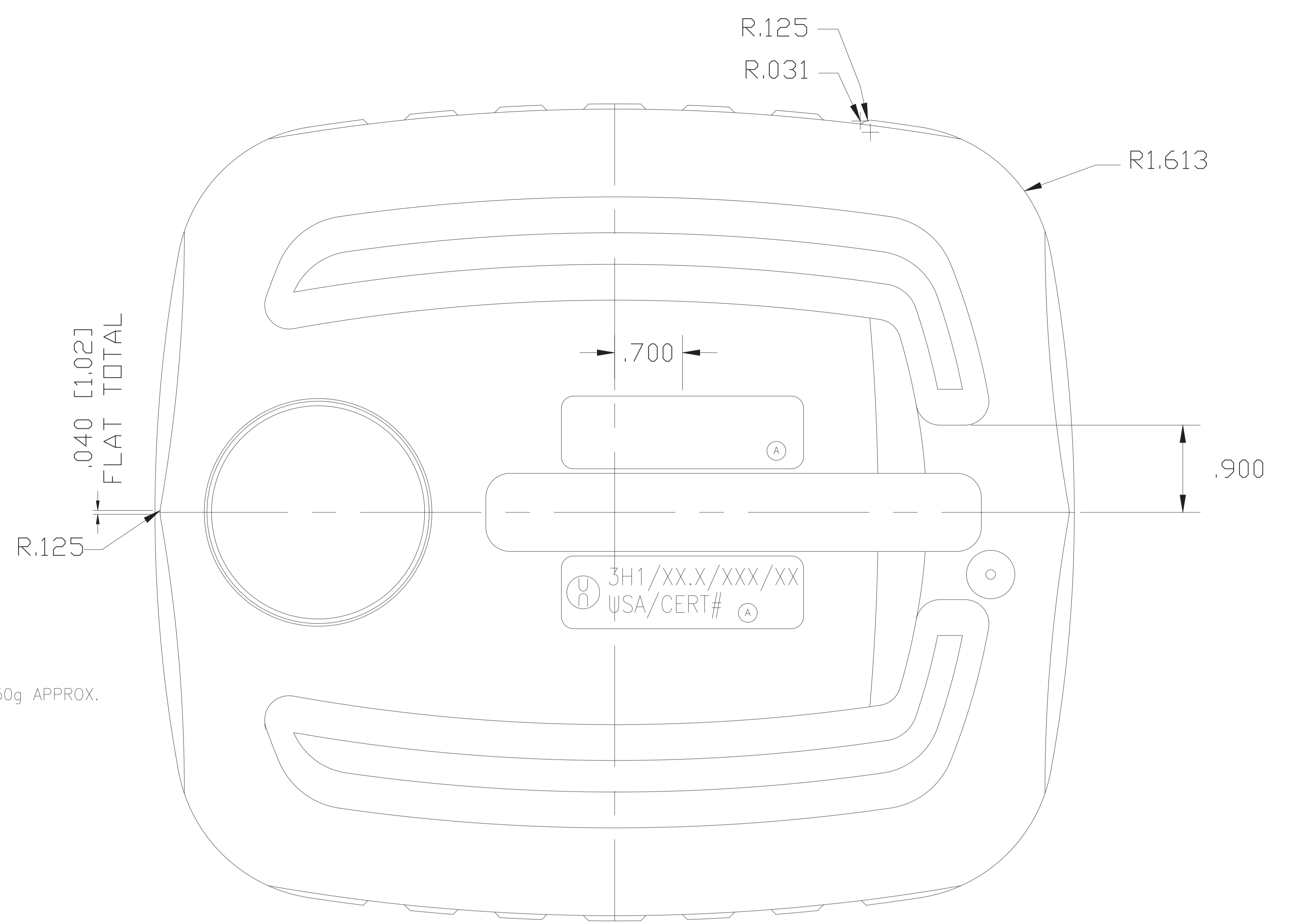


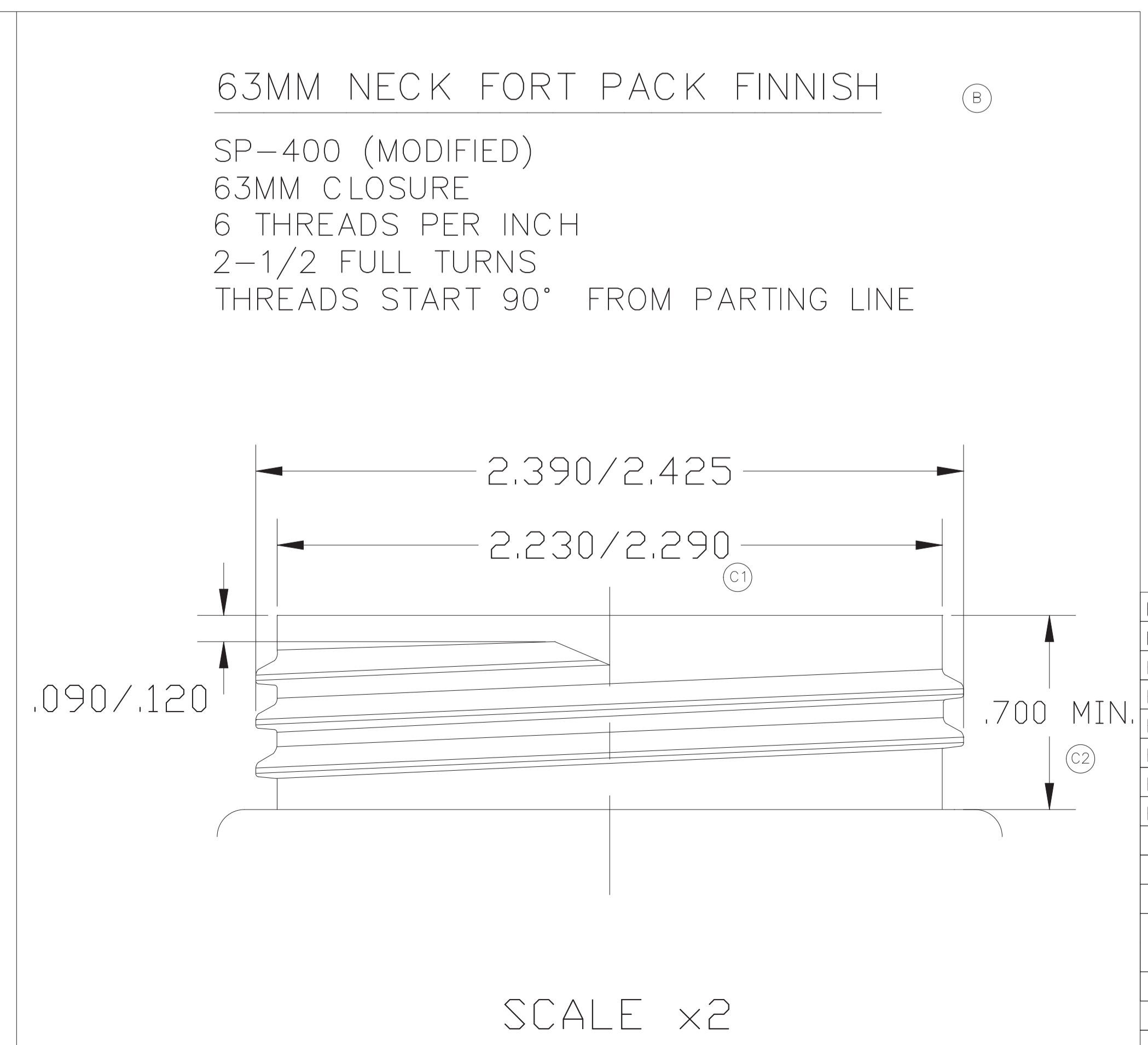
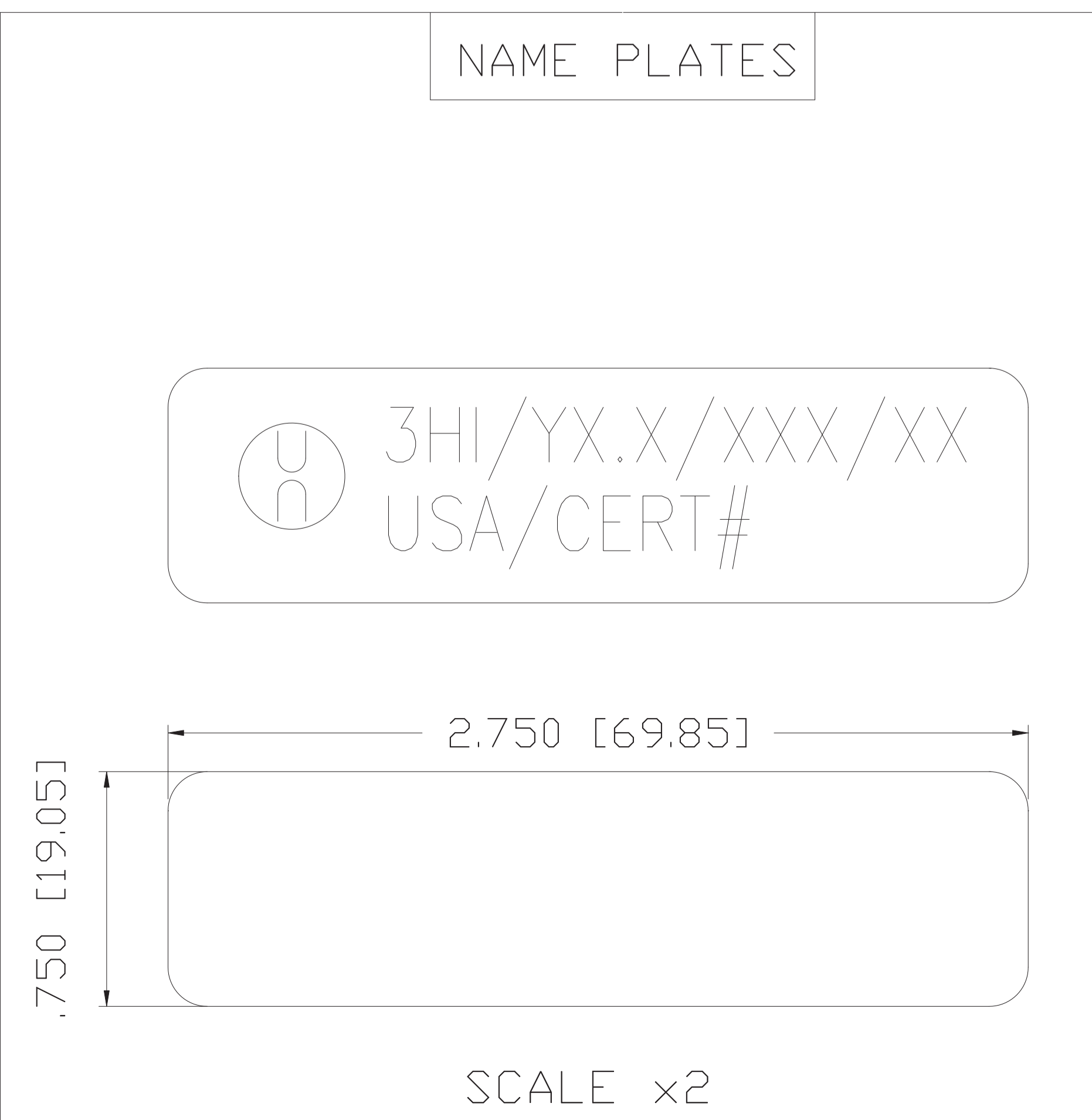
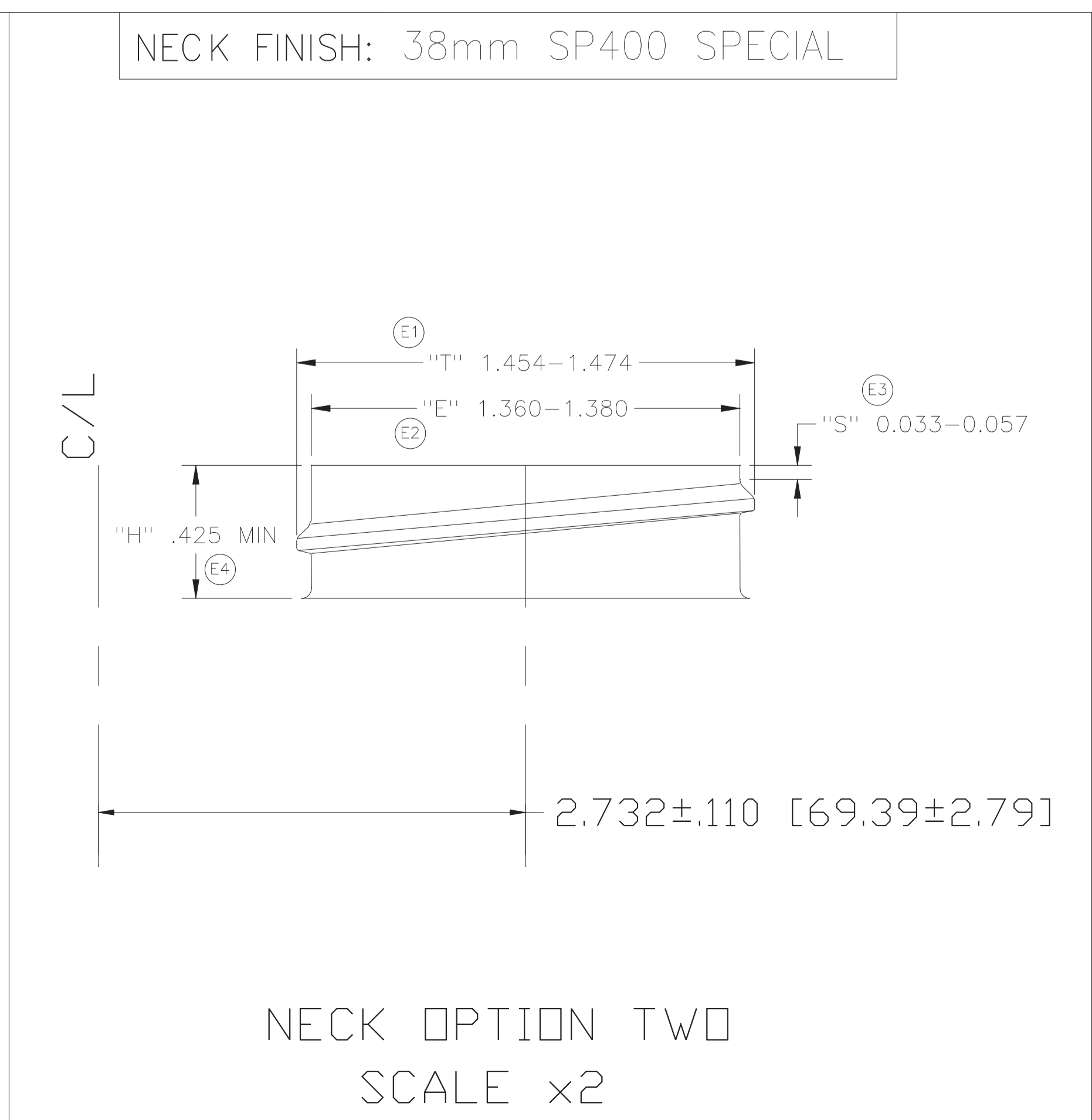
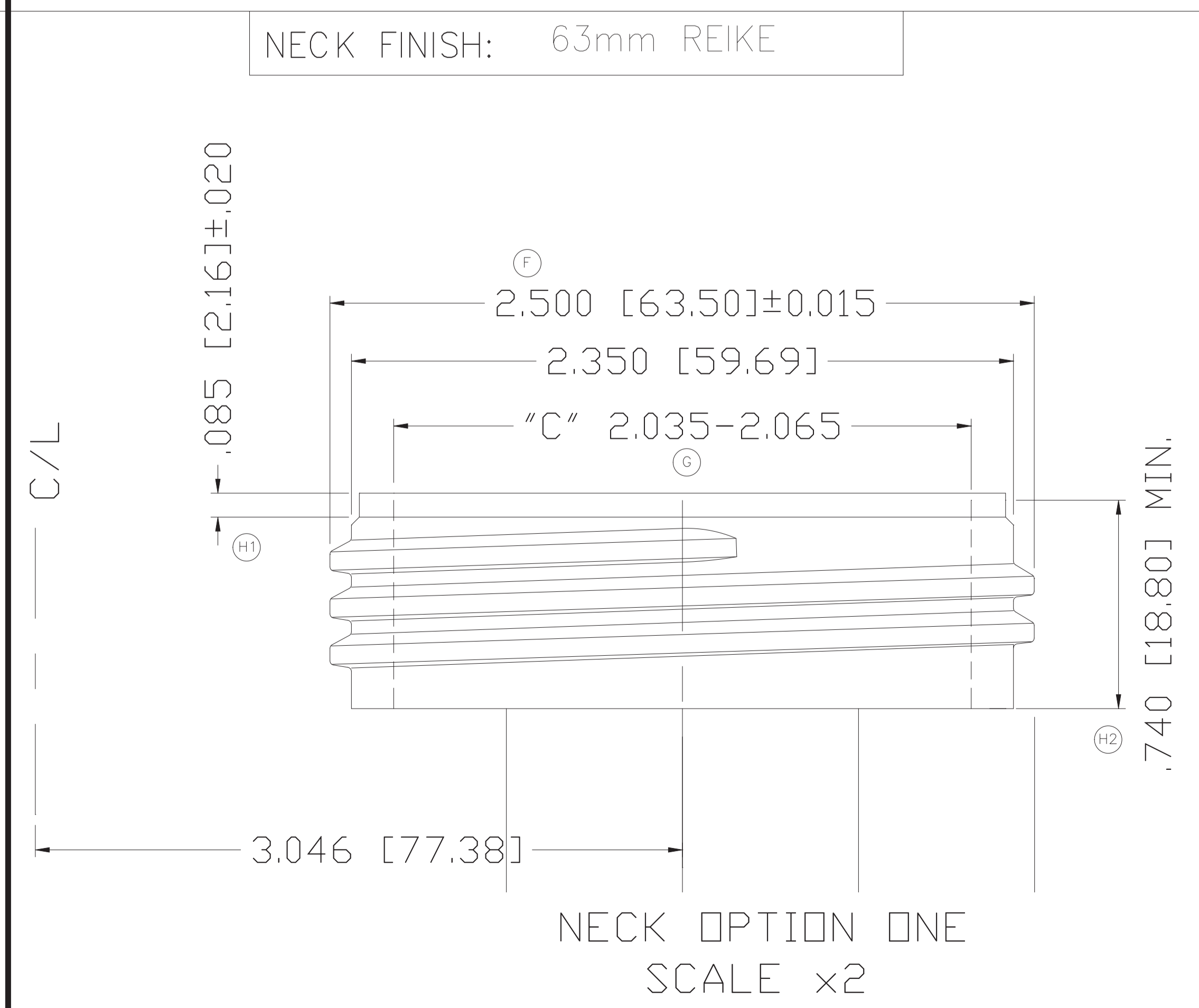
□ - LAYOUT NUMBER
 ○ - CRITICAL CHARACTERISTIC
 ⊙ - KEY CRITICAL CHARACTERISTIC



MAX FILL 750g APPROX.
 MEAN FILL REGION 750g - 450g APPROX.
 MIN FILL 450g APPROX.



FOR REFERENCE ONLY UNLESS STAMPED OTHERWISE



NOTES
 1. "YX.X IS SPECIFIC GRAVITY/"XXX" IS KPA AND "XX" INDICATES YEAR OF MANUFACTURE / CERT# INDICATES CERTIFICATION NUMBER.

NO.	REV.	BY	DESCRIPTION	DATE
28	TJZ		38mm NECK ADDED PER CUST DWG#2056	10-Jun-02
27	TJZ		GENERAL REVISION AND UPDATE	10-Jun-02
26	TJZ		RAD. INCREASE VAR. FROM DECK TO ANGLE	29-May-02
25	TJZ		BOTTOM PINCH RED. .100" ANGLE NOW 45°	29-May-02
24	TJZ		CORNERS @ NECK SOFTENED TO R.500"	29-May-02
23	TJZ		.375" RADIUS WAS .250"	29-May-02
22	TJZ		DECK UNDER HANDLE/NECK RAISED .100"	29-May-02
21	TJZ		.090" ROCKER COMP. ADDED	29-May-02
20	TJZ		3.046 DIM WAS 3.461 ON 38mm NECK	MAY-02
19	GBD		.365 BOTTOM RIB HT. WAS .453	MAY-02
18	GBD		11.475 REF. HT. WAS 11.425	MAY-02
17	TJZ		SHEET 3 ADDED WITH 38mm SP 400 NECK	22-Apr-02
16	TJZ		LABEL AREA REDUCED TO 6.500" ACTUAL	22-Apr-02
15	TJZ		NECK OFFSET WAS 3.350"	22-Apr-02
14	TJZ		DISHED AREA ADDED AT REAR OF HANDLE	22-Apr-02
13	TJZ		NECK / HANDLE AREA REVISED	22-Apr-02
12	TJZ		63mm RIEKE NECK ADDED	22-Apr-02
11	TJZ		11.425" HEIGHT WAS 11.556"	22-Apr-02
10	TJZ		YEAR REMOVED FROM MONTH CLOCK	9-Apr-02
9	TJZ		NAME PLATE LOCATION + DETAIL ADDED	9-Apr-02
8	TJZ		HEIGHT OF BI INCREASED TO 0.250" @ INT.	9-Apr-02
7	TJZ		LABEL AREA INCREASED TO 6.500" MAX.	9-Apr-02
6	TJZ		RADIUS FROM BI TO BASE WAS R0.125	9-Apr-02
5	TJZ		BASE OF STACKING LUGS WAS R0.125	9-Apr-02
4	TJZ		NAIL VENT AREA ADDED	9-Apr-02
3	TJZ		HANDLE EXT. TOWARDS BACK OF CONTAINER	9-Apr-02

NO. REV. BY DESCRIPTION DATE

HEX: 6 T.P.I.: 6 [CUTT DIA.: 500 [12.70]]

CAPACITY TO FILL LEVEL BEFORE DECORATING

CAPACITY TO FILL LEVEL AFTER DECORATING

OVERFLOW CAPACITY BEFORE DECORATING 2.8 ± .1GAL

OVERFLOW CAPACITY AFTER DECORATING

ECN.	DATE	LET.	CHANGE	BY	DO NOT SCALE PRINT
ED8-004	8/08	H2	"H" WAS .800.	TJZ	
ED8-004	8/08	H1	"S" WAS .090	TJZ	
ED8-007	8/08	G	ADDED "C" DIM.	TJZ	
E07-020	10/4/07	F	"T" WAS 2.495 ±0.015	KW	
E07-017	9/07	E4	ADDED H DIM	KW	
E07-017	9/07	E3	S WAS 0.046	KW	
E07-017	9/07	E2	E WAS 1.356	KW	
E07-017	9/07	E1	T WAS 1.454	KW	
E06-04	9/06	D3	WAS 9.19/9.41	KW	
E06-04	9/06	D2	WAS 8.22/8.44	KW	
E06-04	9/06	D1	WAS 11.505/11.515	KW	
04-033	12/04	C2	"H" .700 MIN WAS .650 MIN	ES	
		C1	"E" 2.330/2.290 WAS 2.244/2.279	ES	
	12/04	B	ADDED FORT PACK NECK FINNISH	ES	
03-002	2/03	A	CHANGED DIMENSION/ADD NP	ES	

DRAWN BY: TJ Zuber DATE: 3/27/02 REVISED: 8/18/08

CHECKED BY: DATE: SCALE FACTOR: 1:1.25

TOLERANCES UNLESS OTHERWISE SPECIFIED

MATERIAL:

ITEM NUMBER: 7947

SHEET 1 OF 1 DRAWING NUMBER: 7947-000

COMPACT Mould Ltd.
 WOODBRIDGE, ONTARIO TEL (905) 851-7724

DRAWN BY: TJ Zuber DESK: 2.5 GALLON HANDLE

SCALE: 1:1 DATE: 27-Mar-02 DRAWING NO: 82-26028-3D

BOTTLE MAT'L: HDPE MOULD NO: 44-V-8483-3

PRIORITY PLASTICS 500 Industrial Park Road
 PORTLAND, INDIANA 47371
 860-726-7000

DRAWING DESCRIPTION:
 947 CONT. - 2 1/2 GAL.

DRAWING NUMBER:
 7947-000

Closing Instructions

Corporate Office
500 Industrial Park Dr.
Portland IN 47371
Tel 260.726.7000 Fax 260.726.8111

Date Created:
Updated to New Format: 8.08.2019

Closing Instructions for 2.5 Gallon Containers

Caps that this closing instruction includes are:

Priority Plastics 63mm cap manufactured by Miami Valley Plastics is 8728-204-060 (63mm Cap W/EPDM gasket.)



Step 1. Ensure the gasket is in the 63mm closure.



Step 2. Turn the 63mm cap to get started over the threads of the 63mm neck.



Step 3. Place an overcap fixture over the 63mm cap.



Step 4. Torque the cap to 150-160 in-lbs.

NOTE: Priority Plastics, Inc. certifies that these containers have been manufactured and certified in accordance with Performance Requirements of Part 178 Subpart M of title 49CFR. The chemical filler and the shipper may rely upon the marking as certification that the package meets the applicable UN performance standards. The shipper is responsible for ensuring the product is authorized in the package and must consult and General Shipper Requirements, including modal requirements. To meet UN standards, the package must be properly closed for shipment. Failure to follow the closure instructions or substitution of packaging components other than those identified in the closure instructions will render the UN Certification invalid.